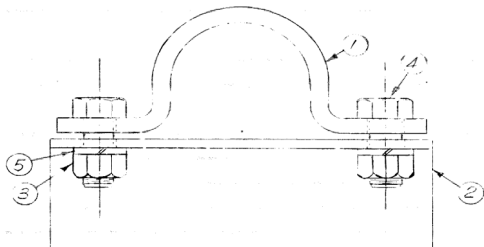


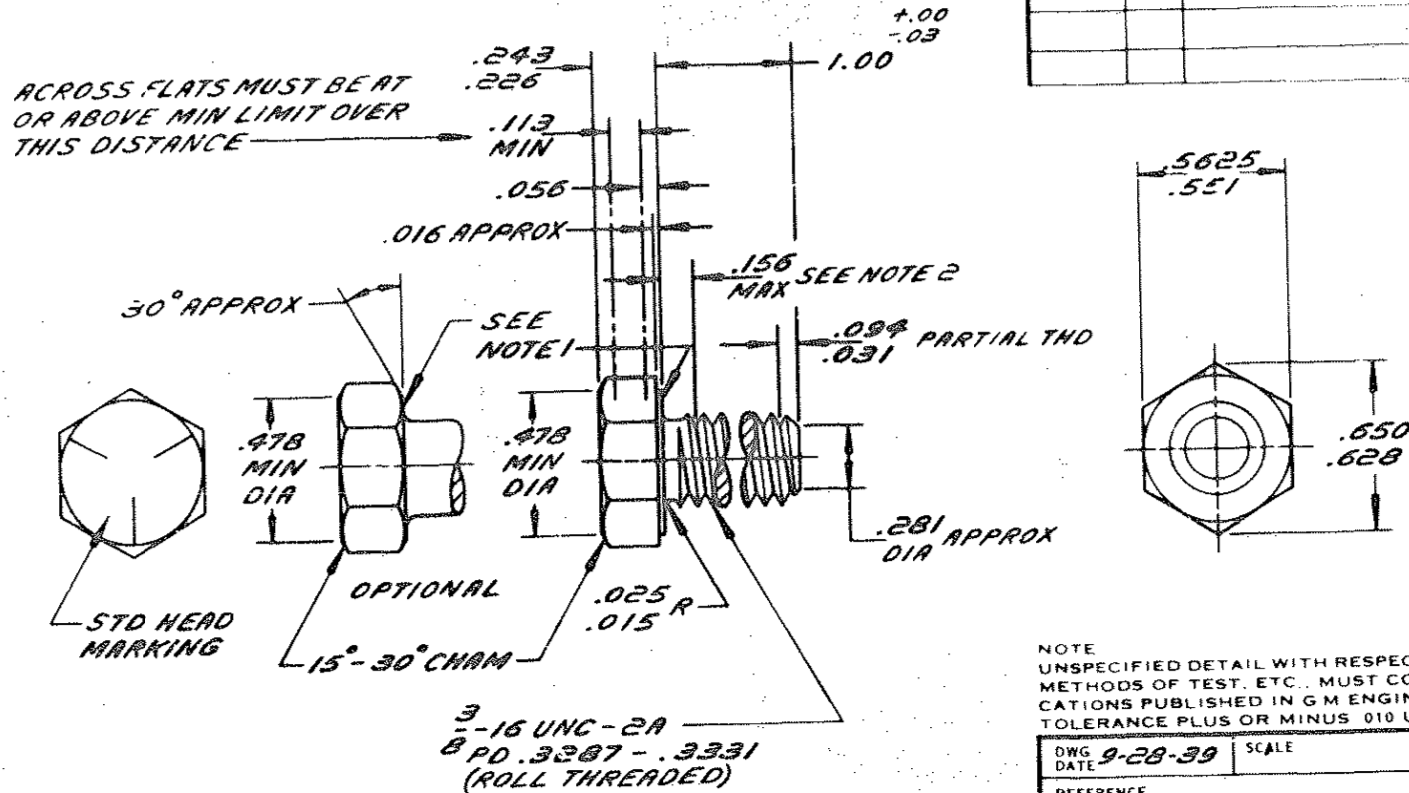
8108128

PERMISSIBLE VARIATION ON COMMON
FRACTION DIMENSIONS TO MACHINED SURFACES
TO BE ± 0.010 UNLESS OTHERWISE SPECIFIED.BREAK ALL SHARP CORNERS
UNLESS OTHERWISE SPECIFIED.COUNTERSINK ALL TAPPED
HOLES 118° X ONE THRD DEEP

2	WASHER - $\frac{3}{8}$ SPR LK M	103321	0
2	BOLT 10-16 HEX	119821	1
2	NUT 10-16 HEX	200000	0
1	ANGLE	124500	1
1	CLAMP	508712	1

MATERIAL		NAME OF PART	PART NO.	11 NO.
DR. <i>[Signature]</i> 4-18-46		ELECTRO-MOTIVE DIVISION		
CH. CR. <i>[Signature]</i> 5-3-46		GENERAL MOTORS CORPORATION		
CH. DR. <i>[Signature]</i> 5-3-46		P.O. BOX 111, GRANGE, ILLINOIS, U.S.A.		
ENGR. <i>[Signature]</i> 5-3-46		CLAMP ASM		
NO. REQD PER ASSEMBLY		DATE OF PRINT	PART NO.	
			8108128	

REV.	BY	DATE	REVISION	DATE	BY	CHK	APVD
021517	C	11.1.46	REV. PER DET'L 21003	5.8			
022115	B	11.4.46	REV. PER DET'L 15FEB 47				
022115	A	11.4.46	REV. PER DET'L 15FEB 47				
022115	A	11.4.46	REV. PER DET'L 15FEB 47				
022115	A	11.4.46	REV. PER DET'L 15FEB 47				
022115	A	11.4.46	REV. PER DET'L 15FEB 47				
022115	A	11.4.46	REV. PER DET'L 15FEB 47				
022115	A	11.4.46	REV. PER DET'L 15FEB 47				
022115	A	11.4.46	REV. PER DET'L 15FEB 47				



NOTES:

1. AXIS OF HEAD MUST BE CONCENTRIC WITH AXIS OF BOLT WITHIN .034 TIR. BEARING FACE SHALL BE FLAT WITH DIA OF .506 - .562 AND SQUARE WITH BOLT AXIS WITHIN 2° (REF - .018 MAX TOTAL RUNOUT).
2. DIA OF UNTHREADED SHANK TO BE .328 - .375.

NO.

179839

DATE	SYM	REVISION RECORD	AUTHORITY	DR	CHK
3-1-69	E	REDRAWN & REVISED		SS	RD

NOTE
UNSPECIFIED DETAIL WITH RESPECT TO DIMENSIONS, MATERIAL METHODS OF TEST, ETC., MUST CONFORM TO GENERAL SPECIFICATIONS PUBLISHED IN G M ENGINEERING STANDARDS TOLERANCE PLUS OR MINUS .010 UNLESS OTHERWISE SPECIFIED

DWG DATE	9-28-39	SCALE	DR BS
REFERENCE		CHK RD	APPD
MATERIAL SPEC	GM 280-M STEEL		
NAME	BOLT-HEXAGON		
DESCRIPTION	3-16x1" CL 2A		
FINISH	PLAIN		
PART NO.	179839		

3-6-69
RD